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| Photo displaying partial image of two pie charts on a canvas-textured page |
| ہیٹ مولڈ مشین  آپریٹر گائیڈ |
| |  |  |  | | --- | --- | --- | | *Prepared By: Engr. Haseeb Ashfaq* |  | **فارورڈ سپورٹس (پرائیویٹ) لیمیٹڈ** | |

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**MACHINE PARTS**

1. **TIMER**
2. **PUSH BUTTONS**
3. **HEAT CONTROLLER**
4. **THERMO COUPLE**

**MACHINE OPERATING PROCEDURE**

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| **ENGLISH** | **اردو** |
| 1. **SWITCH ON THE MACHINE.** |  |
| 1. **PLACE BALL INTO THE HEAT MOLD ACCORDING TO THE SET PARAMETERS FOR HEATING** |  |
| 1. **AFTER COMPLETION OF CYCLE TIME PASS THE BALL TO CONVEYER** |  |

**SAFETY/PRECATIONS**

|  |  |
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| **ENGLISH** | **اردو** |
| 1. **MACHINE CLEANING MUST BE DONE ON DAILY BASIS** |  |
| 1. **OPERATOR ALWAYS OPERATE THE MACHINE WHILE STANDING ON THE RUBBER MAT** |  |
| 1. **ELECTRIC WIRING MUST BE PROPER** |  |
| 1. **OPERATOR SHOULD NEVER INSERT HIS/HER HANDS INSIDE MOLD WHILE OPERATING** |  |
| 1. **EMERGENCEY SHOULD BE WORKING** |  |
| 1. **CALL MAINTENANCE TEAM FOR ANY KIND OF ABNORMALITY** |  |